



Certificate No. AS 0126



ITAR-Registered
Manufacturer



RBR MACHINE CAPABILITY STATEMENT

RBR Machine is a privately-owned supplier of specialty machined parts and assemblies. By employing skilled engineers and craftsmen while utilizing state of the art manufacturing equipment, we offer turnkey machining services with high precision and quality, all while reducing waste and risk.

CAGE Code: 7GK72

JCP Registration: Active

SAM Registration: Active

ITAR Registration: Active

Accepts Credit Cards:

Yes

Locations Served:

Global

Organization: LLC

Small Business

NAICS Codes: 33271,33272,
33351

COMPANY DATA

CORE COMPETENCIES

- 5-Axis mill/turn
- 5-Axis milling
- Large Capacity Milling: 165" X 36"
- Zeiss CMM Inspections
- Wire EDM
- JSS Thread measuring
- Lathe: Turning up to 31" diameter & 30' Length
- Swiss turning: Ideal for fittings and fasteners
- API Threading
- 3D CAD Model Design

DIFFERENTIATORS

- ISO 9001 and AS9100 Registered
- API SPEC Q1 Compliant
- New equipment, 95% is less than 2 years old
- Operates with high quality equipment allowing minimum operations and greater accuracy
- Highly-skilled manufacturing team with extensive experience and qualifications
- Gagemaker Thread measuring
- Gagemaker Mic-Trac
- 5-Axis capabilities enable the combination of multiple setups in one
- ITAR registered – Secure, controlled-access 22,000 sq. ft. facility centrally located on Beltway 8 in Houston, TX equipped with 10-ton crane capacity
- Cold root thread rolling of API connections
 - Complimentary RBR delivery service within vicinity

CONTACT INFORMATION

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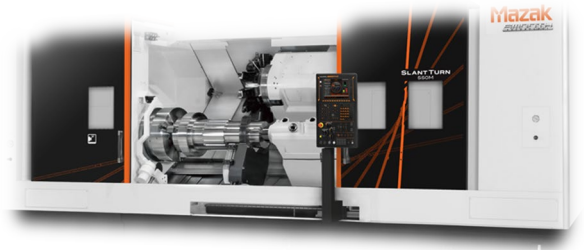


Multi-axis CNC Machining Centers

- DMG CTX GAMMA 3000 TC 5-axis mill turn
Travel: 120" X 31.5" X 18"
Max turning Diameter: 25"
20" twin spindles
New in 2017
- DMG CTX GAMMA 2000 TC 5-axis mill turn
Travel: 78" X 31.5" X 18"
Max turning Diameter: 25"
20" twin spindles
New in 2017
- DMG CTX BETA 800 TC 5-axis mill turn
Travel: 31" X 31.5" X 18"
Max turning Diameter: 19.5"
15" twin spindles
New in 2017
- DMG DMU-90P 5-axis milling center
Travel: 36" X 42" X 33.5"
Table load: 12,000 lbs
12,000 RPM spindle
New in 2018
- DMG DMU-50 5-axis milling center
Table size: 19.7" X 17.7" X 15.7"
Table Load: 1,100 lb
18,000 RPM spindle
New in 2017
- DMG DMF360 5-axis milling center
Table size: 165" x 35.43"
Table Load: 11,000 lb
Travel: X-141.73" Y-36.22" Z-35.43"
Rotary table: 24" dia chuck with 12.5" dia thru-hole
New in 2008
- Samsung MCV660 4-axis vertical milling center
Table size: 25.6" x 67"
Travel: X-59.8" Y-26" Z-25.6"
Rotary: 12" dia chuck with 4.1" dia thru-hole
New in 2015



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CNC Turning Centers

- Mazak Slant 550
Swing over bed: 40.94" dia
Max turning: 35.830"
Max turning length: 123.780"
Chuck: 24" dia with 10" bore
New in 2016
- Mazak QT250
Swing over bed: 26.0" dia
Max turning: 15.0"
Max turning length: 19.258"
Chuck: 10" dia with 3.0" bore
New in 2016
- Samsung SL45MC/3000BB
Swing over bed: 30.5" dia
Max turning: 27.2"
Max turning length: 120.3"
Chuck: 24" dia with 7.125" bore
New in 2017
- Mazak QTN 550MY 160"
Swing over bed: 46.3" dia
Max turning: 31.8"
Max turning length: 164"
Chuck: 24" dia with 10.8" bore
New in 2018
- (2) Tsugami MO8SY with bar feeder
Max turning: 6"
Max turning length: 18"
Twin spindles, and live milling tools
New in 2017
- Samsung SL35MC/1500
Swing over bed: 26.8" dia
Max turning: 19.7"
Max turning length: 60.2"
Chuck: 15" dia with 4.6" bore
New in 2015
- (4) DMG NLX-2000
Swing over bed: 17" dia
Max turning: 14.4"
Max turning length: 20"
Twin spindles with live milling tools
New in 2018



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Inspection Equipment

- Gagemaker Thread Measuring, JSS Measuring for API Threads
- Zeiss Accura CMM (new in 2012)
Measuring size: 118.11" length 47.24" width 39.37" height
- Zeiss Duramax 5/5/5 CMM (new in 2018)
- Gagemaker Mic-Trac

Support Equipment

- Engine Lathe
- Manual Mill
- Band Saw
- Full fabrication department Sheetmetal forming
Steel, Aluminum, Stainless, Titanium, Inconel Welding
- Sodick VL 600Q Wire EDM (new in 2018)
X-23.62", Y-15.75", Z-10.63", U/V Travel 3.15" X 3.15"
- (2) GF+ CUTP350 Wire EDM's (new in 2019)



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Future Acquisitions

- DMG DMU 125 P duoBLOCK 5-axis milling center
- DMG DMF 360 linear 5-axis milling center





CERTIFICATE OF REGISTRATION

Certificate Number

AS 0126

Structure

Single Site

Date First Registered

3 May 2016

Date Certificate Issued

3 May 2019

Date Certificate Expires

2 May 2022

This Certificate has been awarded to:

RBR Machine

**6327 North Sam Houston Pkwy W.
Houston, TX 77086
USA**

*In recognition of the Organization's Management
System which conforms with:*

ISO 9001:2015 & AS 9100D

**Assessment has been performed in accordance with the
requirements of AS9104/1:2012-01**

For the scope of activities described below:

Custom Machining Services.

This Certificate has been awarded by

WORLD CERTIFICATION SERVICES LTD.

Authorised by:

G. Slocombe

Grant Slocombe – Operations Director

Reissue date:

3 May 2019

Revision 0

*World Certification Services Ltd.
Station Court, Ormskirk Road.
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World Certification Services Ltd is ANAB Accredited under the Aerospace ICOP Scheme within the control of the Americas Registration Management Committee. ANAB Accreditation Certificate Number WCS - 99024139

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